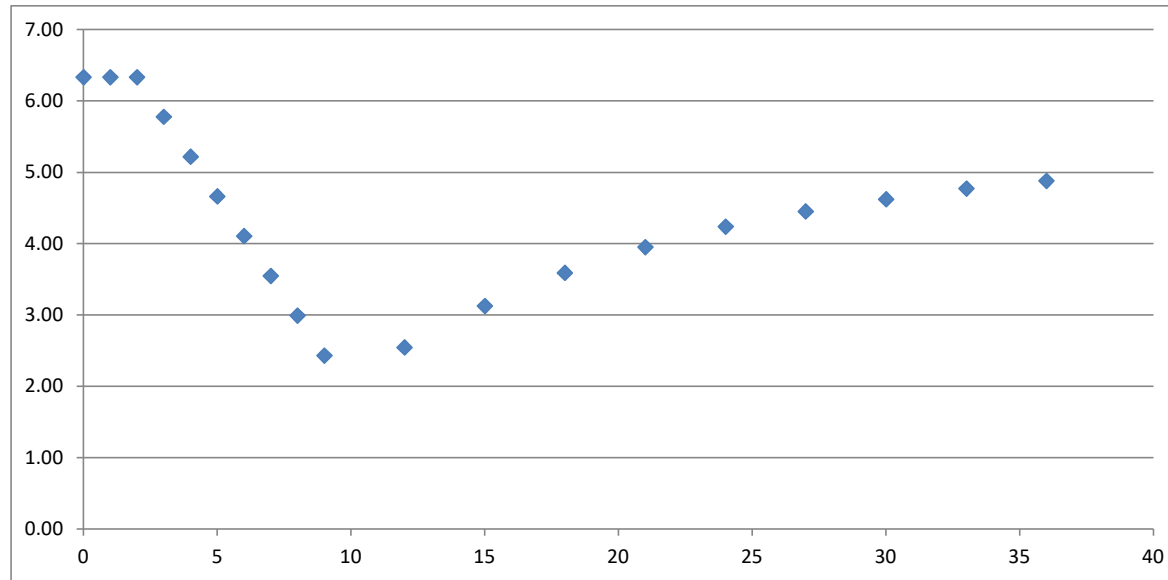


Cell Growth Problem 2B

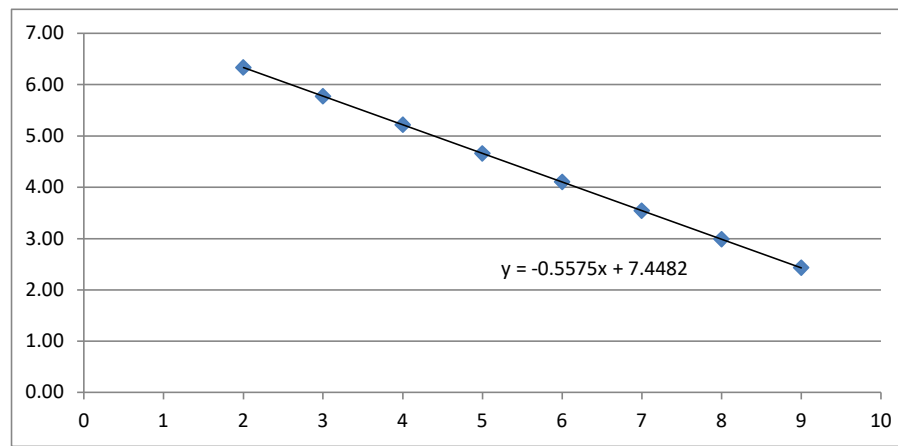
Original Data

Time	Conc. O ₂
0	6.33
1	6.33
2	6.33
3	5.78
4	5.22
5	4.66
6	4.10
7	3.55
8	2.99
9	2.43
12	2.54
15	3.12
18	3.59
21	3.95
24	4.24
27	4.45
30	4.62
33	4.77
36	4.88



Phase 1 - without aeration

Time	Conc O ₂
2	6.33
3	5.78
4	5.22
5	4.66
6	4.10
7	3.55
8	2.99
9	2.43



SLOPE: -0.5575 mg/Ls

OUR 0.56 mg/Ls

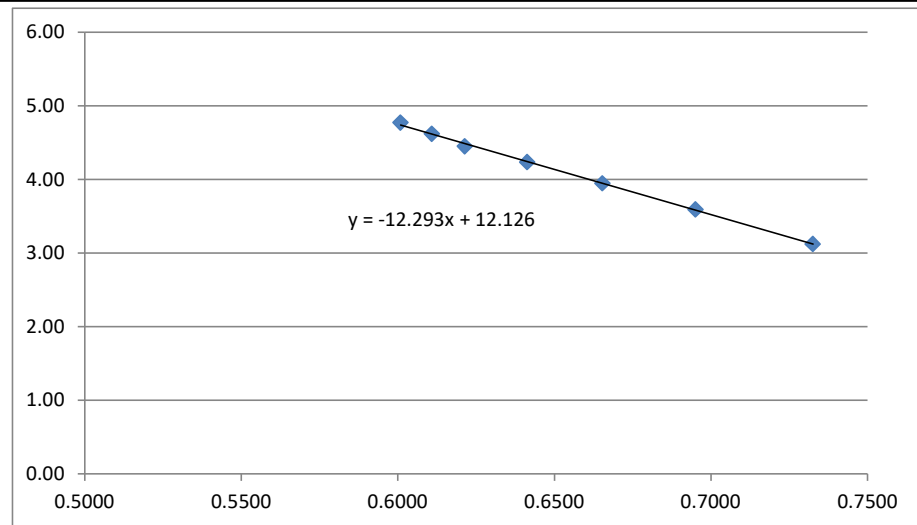
Biomass (X) 0.96 g/L

q_o 2.09 g/g_h = OUR (mg/Ls) x (3600 s/h) x (L/0.96 g) x (g/1000 mg)

Phase 2 - with aeration

Time (s)	Conc O2 (mg/L)	OUR (mg/Ls)	dC/dt (mg/Ls)	dC/dt + OUR (mg/Ls)	Conc O2 (mg/L)
12	2.54	0.5575			
15	3.12	0.5575	0.1751	0.7326	3.12
18	3.59	0.5575	0.1375	0.6950	3.59
21	3.95	0.5575	0.1078	0.6653	3.95
24	4.24	0.5575	0.0838	0.6413	4.24
27	4.45	0.5575	0.0638	0.6213	4.45
30	4.62	0.5575	0.0533	0.6108	4.62
33	4.77	0.5575	0.0433	0.6008	4.77
36	4.88	0.5575			

SLOPE: -12.293 s
 $k_L a$: 0.0813 s⁻¹ = 1/SLOPE
 $k_L a$: 293 h⁻¹ = $k_L a$ (s⁻¹) x (3600 s/h)

**Heat Generation**

$Q_{MET} = 0.12(OUR)V$ This equation requires OUR to have units of mmol/Lh
OUR 0.558 mg/Ls
OUR 2.01 g/Lh = OUR (mg/Ls) x (3600 s/h) x (g/1000 mg)
OUR 62.7 mmol/Lh = OUR (g/Lh) x (mol/32 g) x (1000 mmol/mol)
 Q_{MET} 301 kcal/h = 0.12 x (OUR mmol/Lh) x 40 L